Dry Ice Blaster Cleaner (Pallet Type)

Application

- 1. Suitable for cleaning parts with complex area;
- 2. There are a variety of nozzles that can be replaced according to actual needs
- 3. The use of air vibration mechanical vibration design, to lowest noise. To avoid freezing particles;
- 4. Adopt small size, easy to move in narrow channel;
- 5. High-power gun lights to ensure a clear view during operation
- 6. The self-developed high-precision core device has a longer service life than other brands of dry ice machines.
- 7. Bracket equipped with gun, nozzle and spray tube.



Application

1. Moulds: Grinding heads for spray velvet cloth moulds, tire moulds, polyurethane moulds, rubber moulds, alloy die-casting moulds, etc. Decontamination is fast and time-saving

2. Food industry: biscuit ovens, conveyor belts, egg cake molds, etc.; low-temperature dry-type decontamination eliminates the chance of bacterial growth.

3. Electronic motors; circuit boards, motors, generators, etc.; dry-type decontamination, will not cause short circuit, leakage.

4. Ship: clean the hull, water inlet valve and condenser; it is cleaner than the general cleaning with high pressure water jet.

5. Automobile: dry cleaning door skins, roofs, no water stains in the compartment, and removing oil stains on the bottom of the engine will not cause water pollution

6. Aircraft industry: Degrease the jet engine, gearbox, and landing gear, and work directly on the fuselage, saving time

7. Power plant: When cleaning the turbine blades, there is no need to remove the blades, eliminating the need to readjust the kinetic energy balance of the blades.

8. Clean up the fire site after the fire: the removal effect of toxic waste, scorch smell, etc. is significant, and the amount of pollutants will not be increased

9. There are other industries such as printing industry, petrochemical industry, etc.

Dry Ice Cleaning Theory

Dry ice cleaning principle:

Using extremely low-temperature dry ice particles, under the action of compressed air, it is sprayed toward the object to be treated, so that the surface dirt is sharply frozen to embrittlement and burst. When the dry ice particles penetrate the cracks of the dirt, they immediately vaporize and their volume expands nearly 600 instantaneously. Times, so as to take the dirt away from the surface of the object.

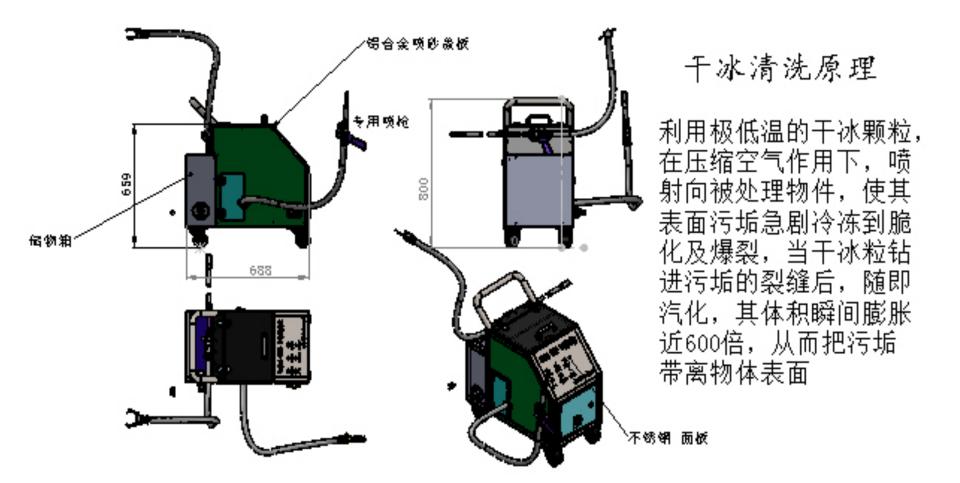
Dry ice cleaning method:

The dry ice particles are loaded into the dry ice spray cleaning machine, and the spray gun of the spray machine shoots toward the dirt surface to achieve cleaning.

Dry ice cleaning features:

It is more advantageous than sandblasting and high pressure waterjet cleaning. First of all, it has no secondary pollution, which is convenient for online operation and shortens the cleaning time of waste. Second, it can remove rubber molds, plastic molds and slit oil stains that are difficult to remove.

Equipment Dimensions and Theory



Specifications

- 1. Power supply: 220VAC, 60HZ
- 2. Air source equipment: 0.5-0.8Mpa
- 3. Dry ice capacity: 8kg
- 4. Adjustable speed of dry ice flow: 5 ~ 30kg/h
- 5. Air consumption: 3-5m³/min
- 6. Maximum injection pressure: 8bar
- 7. Equipment weight: 15kg
- 8. Dimensions (L×W×H): 700mm×400mm×800mm

Cases Display



Mold cleaning



Treatment of various casting burrs



Treatment of
various equipment
refurbishment





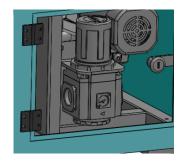


Operating Instructions

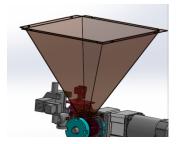
1 Turn on the main power



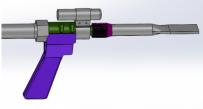
2 Turn on the air supply and check the air pressure



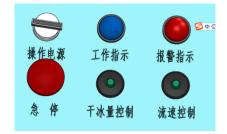
3 Add dry ice



4. Aim the spray gun at the object to be cleaned



- 5 Adjusted 3 parts appropriately
 - 1) Total air pressure adjustment
 - 2) Air flow adjustment
 - 3) Ice output adjustment



6 Remove the dry ice, turn off the air and turn off the power after finish using

Equipment parameters and configuration

| Brand | MARUI | Model | MR-ZKTP-600 |
|---------------------------|----------------------------------|--------------------|--------------------------|
| Equipment Dimension | 700*350*800 | Dry Ice capacity | 8KG |
| Gross weight | 30KG | Particle Dimension | 3MM Columnar Granules |
| Maximum air pressure | 5-9KG | Motor brand | JSCC |
| Maximum ice consumption | 30KG/Hour | Electrical brand | OMRON |
| Equipment operating power | 0.2KW | Inverter brand | JSCC |
| Utility | Decontamination of various parts | Power supply | Single Phase 220V |

Dry ice characteristics and precautions for use

- Dry ice is solid carbon dioxide. It is obtained by condensing carbon dioxide into a colorless liquid at a pressure of 6250.5498 kPa and then quickly solidifying it at low pressure.
- Molecular weight: 44.01
- Solubility with water is 1:1
- Density (solid state): 1560kg/m3 (-78°C)
- Boiling point: -57°C
- Melting point: -78.5°C
- Triple point -56.6°C 5.17*10^5 Pascal
- Critical point 31°C 7.37*10^6 Pascal
- Colorless and odorless gas.
- Dissolved in water (1:1 volume ratio), partly generates carbonic acid.
- Liquid to gas ratio 8.726SCF (gas)/LB (liquid -17.8°C, pressure 21kg/cm)
- Liquid to solid ratio 0.46 (-17.8°C) 0.57 (-48°C)
- Remember to be careful every time you touch dry ice and use thick cotton gloves or other coverings to touch the dry ice! If it directly touches the skin for a long time, it may cause the cells to freeze and cause injuries similar to minor or extremely severe frostbite. Dry ice cannot be used in more sealed places su ch as cars and cabins, because the sublimated carbon dioxide will be denser than oxygen, so it will squeeze the oxygen away and may cause shortness of br eath or suffocation!
- Don't let children touch dry ice alone! !
- The temperature of dry ice is extremely low, please do not put it in your mouth to prevent frostbite! !
- Always use thick cotton gloves, clips and other coverings when handling dry ice (plastic gloves have no barrier effect!!)
- Please use dry ice in a well-ventilated place, and avoid being in a confined space with dry ice! !
- Dry ice cannot be mixed with liquid